

EN

Motors

M7010

Motors with smooth surface

Smooth motors type HM

Smooth motors type HMT



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- in Bargteheide,
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Gear units



Electrical products

Motors



Electronic products

Inverters, motor starters and distribution systems



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Motor production

Inverter production

Innovative drive solutions

- for more than 100 branches of industrial

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- produce gear units, motors and inverters also for complete drive solutions from a single source



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Subsidiaries and sales partners in 98 countries on 5 continents

- provide local stocks
- assembly and production centres
- technical support
- customer service

More than 4.900 employees throughout the world

- create customer oriented solutions

NORD smooth surface motors



NORD DRIVESYSTEMS builds motors both with and without brakes for the international market.

Our own motor production facilities guarantee that NORD is independent from supply bottlenecks, ensuring short delivery times.

This is a decisive benefit for our customers.

The use of NORD energy-saving three-phase motors with considerably higher efficiencies allows you to reduce operating costs.

This catalogue presents unventilated and ventilated NORD motors with smooth surfaces. Smooth surfaces are important, for example, where motors must be simply and thoroughly cleaned.

Advantages

- Smooth surfaces, especially suitable for applications in the food and beverage industry.
- A wide choice of motor sizes 71, 80, 90, 100 for the major applications.
- The motors are based on the NORD modular construction system and therefore offer maximum flexibility.

Features

- Aluminium housing (smooth surface).
- Easy to clean thanks to smooth surfaces (Washdown = water always runs off).
- Perfectly suited for NORD smooth surface gear units as complete gearmotor assemblies.





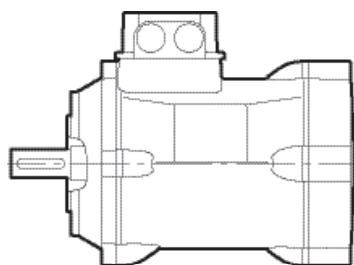
Motor power labelling

Shaft height 71, 80, 90, 100

Power code	S, L, T
Efficiency class	H/P = premium T 1,3,5 = IE4 IE3 unventilated IE2 ventilated
Number of poles	4-pole
Motor type	Labelling only for motors with special characteristics HM Smooth motors
Variant	unventilated (Standard) L/H ventilated
Option	⇒ A4-5

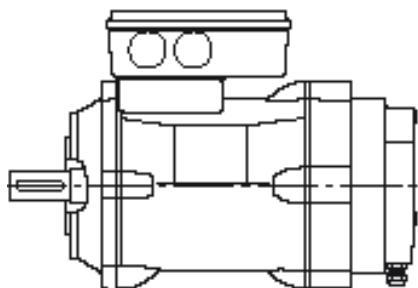
Example

100 L H / 4 HM TF = Shaft height 100 Power code L Efficiency class H No. of poles 4 Motor type HM Option TF



Standard

Smooth motor, unventilated



Standard

Smooth motor with brake,
unventilated



NORD smooth surface motors always comply with protection class IP66 and can be combined with every gear unit type.

The tables on pages ⇒ A6-A7 help you dimensioning your application, especially in intermittent operation.

Options



		Smooth motor						
		unventilated		unventilated		ventilated	unventilated	
Abbreviations	Meaning	S / L		SH / LH		SH / LH	T	
		Standard	HM	Standard	HM	HM 5)	PMSM	PMSM
IP66 BRE ...+ 1)	Brake / braking torque + sub-option			x 5)		x	x	x
IR	Current relay			x 5)		x		
FHL	Lockable manual release			-		x		
HL	Manual brake release			x 5)		x		
MIK	Micro switch			x 5)		x		
BSH	Standstill heater / Brake			x 5)		x		
NRB 1	Noise-reduced brake			-		-		
NRB 2	Noise-reduced brake			x 5)		x		
IP69K	Protection class	x		x		x	x	x
TF	Thermistor, PTC resistor	x		x		x	x	x
TW	Thermostat, bimetallic switch	x		x		x	x	x
SH 3)	Standstill heating	x		x		x	x	x
WE +	2. Shaft end			-		x		
HR	Hand wheel			-		x		
RD	Protective shield			-		x		
RDT	Protective shield, textile fan cowl			-		x		
RDD	Double fan-cowl			-		x		
KB	closeable condensation hole	x		x		x	x	x
KKV	Terminal box, encapsulated	x		x		x	x	x
MS	Plug-on motor coupling			x		x		
F	External fan			-		x		
IG1 (IG11, 12)	Pulsed incremental encoder 1024			-		x		
IG2 (IG21, 22)	Pulsed incremental encoder 2048			-		x		
IG4 (IG41, 42)	Pulsed incremental encoder 4096			-		x		
IG.K	Encoder with terminal box			-		x		

1) it is quick-switching rectifier to use

2) integrated brake B7

3) Brake terminal box

5) not for size 71



Brake - attached brake IP66 (BRE)

By default, a closed brake is directly screwed to the B-bearing cover of the motor;

E.g.: 80 LH/4 HM BRE5

Current measuring relay (IR)

Generator operation is excluded after the motor was switched off;

E.g.: 80 LH/4 HM BRE5 IR

Micro switch (MIK)

Brake with electronic release monitor;

E.g.: 80 LH/4 HM BRE5 MIK

Standstill heater / brake (BSH)

To prevent the condensation of moisture and freezing of the brake, a the brake with standstill heater can be implemented;

E.g.: 80 LH/4 HM BSH

IP69K

Protection against the ingress of dust (IP6_) and

Protection against the penetration of water, even with high pressure or steam jet cleaning (IP_9K)

Thermal motor protection

NORD can supply two heat protection components.

- TF = Thermistor temperature sensor (series)

- TW = Bimetal temperature sensor (for an extra charge)

These are used to directly monitor the temperature of the windings with full utilisation of the motor power;

E.g.: 80 LH/4 HM TF

Standstill heating (SH)

A standstill heater must be used in case of severe temperature fluctuations, high humidity or extreme climatic conditions. This prevents condensation inside the motor;

E.g.: 100 LH/4 HM SH

2. shaft end (WE)

Motors with a second shaft end on the B side;

E.g.: 100 LH/4 HM L/H WE

Handwheel (HR)

Motors with a handwheel mounted on the rear shaft end of the shaft;

E.g.: 90 SH/4 HM L/H HR

Protective cover (RD)

Protection against rain and entry of foreign bodies for vertical installation with the shaft pointing downwards;

E.g.: 100 LH/4 HM L/H RD (⇒ B9, B11)

Protective cover, textile fan cowl (RDT)

These motors have a fan cowl which is specially designed for use in the field of textiles. The lack of a normal ventilation grille prevents the build-up of flakes and fluff, which could impair the cooling of the motor;

E.g.: 80 LH/4 HM L/H RDT (⇒ B9, B11)

Double fan cowl (RDD)

Protection against rain and snow and entry of foreign bodies for vertical installation with the shaft pointing downwards. Suitable for water jets from all directions;

E.g.: 90 SH/4 HM L/H RDD (⇒ B9, B11)

Condensation drain hole (KB)

Depending on installation position, condensation drainage holes are drilled at the lowest position of the A or B bearing plate. These are closed with hex screws.

 The version must be stated!

E.g.: 80 LH/4 HM KB

Encapsulated terminal box (KKV)

Terminal box base encapsulated in direction of interior;

E.g.: 80 LH/4 HM KKV

Motor plug connectors (MS)

Normal version

Terminal box at 1, plug at II (to B-side, plug at I + III possible)

The plug connector is mounted on the side of the terminal box. Housings with 2-clamp transverse locking are used. At the motor, there is a 10-pole pin version;

E.g.: 80 LH/4 HM MS

External fan (F)

Motor with separately controlled fan;

E.g.: 90 SH/4 HM F

Encoders

Incremental encoder (IG)

Incremental encoders with various pulse numbers and interfaces are available. With "unventilated" motor variants, the encoder is protected underneath an aluminium cover.

With the "ventilated" variants, the encoder is mounted under the fan cover.

IG1K, IG2K or IG4K

With ventilated motors, an alternative connection in a separate terminal box is possible with the options IG1K, IG2K or IG4K (extra charge).

Quick-switching rectifier for installation in control cabinet

Technical explanations



Extended operation range and intermittent operation S3

In the S3 mode, the motors are not subject to the efficiency classification. The following data can be used for motor planning. The breakdown torque is always higher than the 1.6-fold operating torque. The maximum utilisation of the motors is in accordance with thermal class 155 (F).

The heating of unventilated motors greatly depends on the installation conditions. The maximum surface temperature is only insignificantly below the temperature of the windings.

400 V / 50 Hz 4 - pole													
		S1			S3-60%			S3-40%			S3-25%		
Type		P _N [kW]	I [A]	n [1/min]	P [kW]	I [A]	n [1/min]	P [kW]	I [A]	n [1/min]	P [kW]	I [A]	n [1/min]
80	LH/4	0,37	0,98	1425	0,5	1,2	1390	0,63	1,5	1340	0,7	1,67	1325
90	SH/4	0,55	1,27	1435	0,75	1,61	1405	0,9	1,9	1385	1,2	2,66	1305
100	SH/4	0,75	1,65	1450	1,1	2,25	1420	1,35	2,75	1395	1,5	3,0	1390
100	LH/4	1,1	2,4	1445	1,5	3,05	1425	1,8	3,6	1410	2,2	4,4	1380

460 V / 60 Hz 4 - pole													
		S1			S3-60%			S3-40%			S3-25%		
Type		P _N [kW]	I [A]	n [1/min]	P [kW]	I [A]	n [1/min]	P [kW]	I [A]	n [1/min]	P [kW]	I [A]	n [1/min]
80	LH/4	0,37	0,89	1735	0,5	1,05	1710	0,63	1,26	1680	0,7	1,38	1670
90	SH/4	0,55	1,14	1740	0,75	1,4	1720	0,9	1,62	1705	1,2	2,13	1665
100	SH/4	0,75	1,47	1755	1,1	1,95	1735	1,35	2,32	1715	1,5	2,55	1710
100	LH/4	1,1	2,14	1755	1,5	2,65	1735	1,8	3,1	1725	2,2	3,7	1710

Motors with increased power are electrically and mechanically modified compared with the energy-efficient motors.

400 V / 50 Hz 4 - pole													
		S1			S3-60%			S3-40%			S3-25%		
Type		P _N [kW]	I [A]	n [1/min]	P [kW]	I [A]	n [1/min]	P [kW]	I [A]	n [1/min]	P [kW]	I [A]	n [1/min]
80	L/4	0,47	1,25	1420	0,6	1,46	1395	0,75	1,76	1360	0,9	2,15	1310
90	S/4	0,67	1,58	1435	0,9	1,94	1410	1,1	2,3	1390	1,4	3,0	1335
100	S/4	1,0	2,2	1445	1,3	2,67	1425	1,5	3,0	1415	1,7	3,4	1405
100	L/4	1,3	2,95	1450	1,75	3,62	1430	2,1	4,22	1415	2,5	5,0	1395

460 V / 60 Hz 4 - pole													
		S1			S3-60%			S3-40%			S3-25%		
Type		P _N [kW]	I [A]	n [1/min]	P [kW]	I [A]	n [1/min]	P [kW]	I [A]	n [1/min]	P [kW]	I [A]	n [1/min]
80	L/4	0,53	1,2	1720	0,7	1,43	1690	0,85	1,68	1665	1,0	1,97	1630
90	S/4	0,77	1,53	1735	1,0	1,84	1715	1,25	2,22	1690	1,6	2,86	1640
100	S/4	1,15	2,13	1740	1,5	2,62	1725	1,8	3,08	1705	2,05	3,48	1695
100	L/4	1,45	2,8	1750	2,0	3,5	1725	2,4	4,1	1710	2,9	4,9	1690



400 V / 50 Hz
4 - pole

ventilated

				S1			S3-60%			S3-40%			S3-25%			
Type				P _N [kW]	P _{S1max} [kW]	I [A]	n [1/min]	P [kW]	I [A]	n [1/min]	P [kW]	I [A]	n [1/min]	P [kW]	I [A]	n [1/min]
80	LH/4	HM	L/H	0,75	1,0	2,4	1360	1,1	2,63	1340	1,2	2,9	1310	1,3	3,17	1285
90	SH/4	HM	L/H	1,1	1,5	3,28	1380	1,65	3,6	1365	1,8	3,93	1345	2,0	4,42	1315
100	SH/4	HM	L/H	1,5	2,15	4,36	1400	2,35	4,77	1390	2,55	5,21	1375	2,85	5,94	1355
100	LH/4	HM	L/H	2,2	2,75	5,65	1415	3,0	6,11	1405	3,3	6,7	1390	3,75	7,67	1370

460 V / 60 Hz
4 - pole

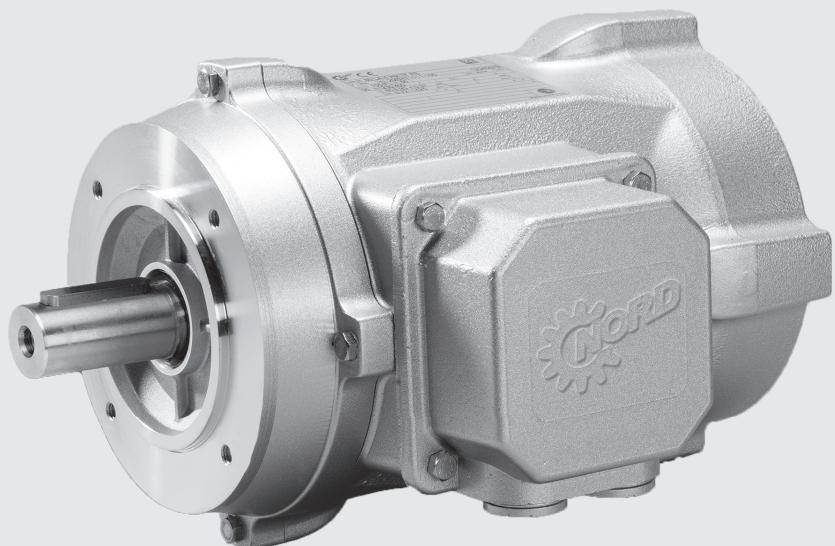
ventilated

				S1			S3-60%			S3-40%			S3-25%			
Type				P _N [kW]	P _{S1max} [kW]	I [A]	n [1/min]	P [kW]	I [A]	n [1/min]	P [kW]	I [A]	n [1/min]	P [kW]	I [A]	n [1/min]
80	LH/4	HM	L/H	0,75	1,25	2,46	1640	1,35	2,67	1620	1,45	2,89	1600	1,55	3,11	1585
90	SH/4	HM	L/H	1,1	1,85	3,37	1665	2,0	3,63	1650	2,15	3,92	1635	2,35	4,31	1620
100	SH/4	HM	L/H	1,5	2,55	4,38	1695	2,8	4,82	1680	3,0	5,18	1675	3,4	6,0	1645
100	LH/4	HM	L/H	2,2	3,3	5,68	1705	3,65	6,25	1695	3,95	6,75	1685	4,45	7,66	1665

Notes



DRIVESYSTEMS

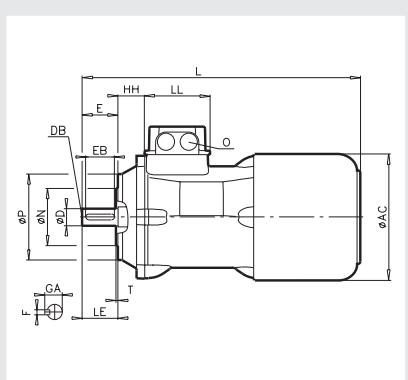


MOTOR DATA

DIMENSIONED DRAWINGS OF
MOTORS

Standard HM/HMT unbelüftet											
1500 1/min 50 Hz				230/400 V / 400/690 V 4 - polig							
Type	P _N (kW)	n _N (1/min)	I _N (A)	cos φ	η	1/2φ ₀ (Hz)	3/4φ ₀ (Hz)	4φ ₀ (Hz)	M _N (Nm)	M _{N/M_N}	J (kgm ²)
80 LH4 HM	0.47	1395	2.0 / 1.15	1.15/0.96	0.74	77.7	79.5	78.8	4.321	2.5	2.6
80 SH4 HM	0.87	1400	2.46/1.42	1.42/1.02	0.84	79.5	81.8	81.4	4.496	2.7	5.6
100 LH4 HM	0.73	1395	2.0 / 1.15	1.15/0.96	0.74	80.0	81.8	81.4	5.424	3.4	2.6
100 LH4 HM	1.3	1435	4.64/2.63	2.68/1.05	0.81	84.2	88.0	88.8	6.64	3.0	7.3
100 SH4 HM	0.52	1700	1.9 / 1.5	1.1	0.74	79.8	81.0	80.9	2.977	2.9	5.4
100 SH4 HM	0.77	1700	2.4 / 1.38	1.38	0.84	80.8	83.1	82.9	4.351	2.4	8.0

1800 1/min 60 Hz											
265/460 V / 460 VΔ 4 - polig				265/460 V / 460 VΔ 4 - polig							
Type	P _N (kW)	n _N (1/min)	I _N (A)	cos φ	η	1/2φ ₀ (Hz)	3/4φ ₀ (Hz)	4φ ₀ (Hz)	M _N (Nm)	M _{N/M_N}	J (kgm ²)
80 LH4 HM	0.52	1700	1.9 / 1.5	1.1	0.74	79.8	81.0	80.9	2.977	2.9	5.4
100 SH4 HM	0.77	1700	2.4 / 1.38	1.38	0.84	80.8	83.1	82.9	4.351	2.4	8.0



Standard HM/HMT unventilated



NORD®
DRIVESYSTEMS

1500 1/min

230/400 V / 400/690 V

IE3

50 Hz

4 - polig

Type			S1													
Type			P _N	n _N	I _N	I _N	cos	η			M _N	M _A /M _N	M _K /M _N	I _A /I _N	J	kg
			S1	[kW]	[1/min]	230/400 V	400/690 V	φ	1/2xP _N	3/4xP _N	4/4xP _N	[Nm]			[kgm ²]	[kg]
71	SP/4	HM	0,12	1420	0,66/0,38	0,38/0,22	0,66	60,1	66,8	69,2	0,81	3,22	3,17	4,80	0,00072	5,27
71	MP/4	HM	0,18	1400	0,95/0,55	0,55/0,32	0,70	63,5	68,9	70,0	1,22	3,04	2,98	4,70	0,00086	5,96
71	LP/4	HM	0,25	1400	1,15/0,67	0,67/0,38	0,72	70,1	73,6	73,7	1,69	3,04	2,89	4,80	0,0011	6,85
80	LH/4	HM	0,37	1425	1,70/0,98	0,98/0,57	0,70	73,9	78,2	79,3	2,48	3,50	3,50	5,50	0,0019	10,20
90	SH/4	HM	0,55	1435	2,20/1,27	1,27/0,73	0,78	76,2	80,1	81,2	3,66	3,60	4,10	7,20	0,0034	15,10
100	SH/4	HM	0,75	1450	2,86/1,65	1,65/0,95	0,80	76,9	81,0	82,5	4,94	3,50	4,10	7,70	0,0060	21,00
100	LH/4	HM	1,10	1445	4,16/2,40	2,40/1,39	0,78	79,5	83,0	84,1	7,25	3,90	4,30	7,90	0,0075	25,20

1800 1/min

265/460 V / 460 VΔ

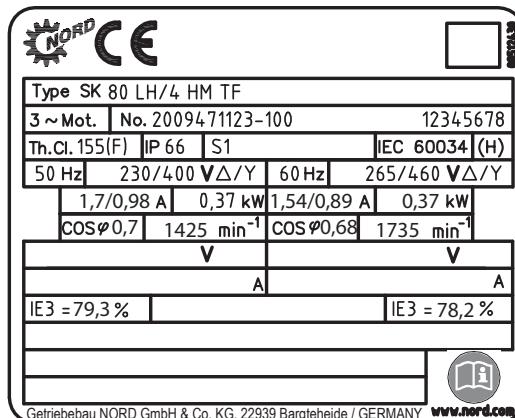
IE3

60 Hz

4 - polig

Type			S1													
Type			P _N	n _N	I _N	I _N	cos	η			M _N	M _A /M _N	M _K /M _N	I _A /I _N	J	kg
			S1	[kW]	[1/min]	265/460 V	460 VΔ	φ	1/2xP _N	3/4xP _N	4/4xP _N	[Nm]			[kgm ²]	[kg]
71	SP/4	HM	0,12	1730	0,59/0,34	0,34	0,61	59,2	66,4	69,5	0,66	4,00	4,03	5,70	0,00072	5,27
71	MP/4	HM	0,18	1720	0,85/0,49	0,49	0,65	63,3	70,1	72,3	1,00	3,86	3,80	5,60	0,00086	5,96
71	LP/4	HM	0,25	1720	1,03/0,60	0,60	0,69	70,1	74,8	76,2	1,38	3,76	3,70	6,00	0,0011	6,85
80	LH/4	HM	0,37	1735	1,54/0,89	0,89	0,68	69,8	75,6	78,2	2,03	4,20	4,30	6,50	0,0019	10,20
90	SH/4	HM	0,55	1740	1,97/1,14	1,14	0,75	73,7	78,9	81,1	3,01	4,30	4,90	8,20	0,0034	15,10
100	SH/4	HM	0,75	1755	2,55/1,47	1,47	0,78	79,9	83,9	85,5	4,08	4,20	4,90	8,80	0,0060	21,00
100	LH/4	HM	1,10	1755	3,71/2,10	2,10	0,76	81,4	85,1	86,5	6,00	4,60	5,10	9,10	0,0075	25,20

Type plate





**Increased power HM/HMT
unventilated**

1500 1/min

230/400 V / 400/690 V

50 Hz

4 - polig

			S1													
Type			P _N	n _N	I _N	I _N	cos	η			M _N	M _A /M _N	M _K /M _N	I _A /I _N	J	kg
	S1	[kW]	[1/min]	230/400 V	400/690 V	[A]	φ	1/2xP _N	3/4xP _N	4/4xP _N	[Nm]				[kgm ²]	[kg]
80	L/4	HM	0,47	1420	2,17/1,25	1,25/0,72	0,68	70,9	75,7	77,3	3,15	3,6	3,6	5,4	0,0019	10,2
90	S/4	HM	0,67	1435	2,74/1,58	1,58/0,91	0,74	72,4	77,3	79,1	4,45	3,6	4,2	7,2	0,0034	15,1
100	S/4	HM	1,00	1445	3,80/2,20	2,20/1,27	0,79	75,3	79,5	81,0	6,61	3,3	3,9	7,3	0,006	21,0
100	L/4	HM	1,30	1450	5,00/2,95	2,95/1,67	0,75	75,9	80,4	82,1	8,56	4,1	4,5	7,9	0,0075	25,2

1800 1/min

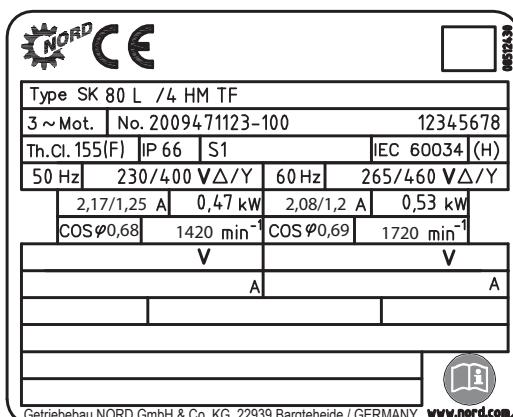
265/460 V / 460 VΔ

60 Hz

4 - polig

			S1													
Type			P _N	n _N	I _N	I _N	cos	η			M _N	M _A /M _N	M _K /M _N	I _A /I _N	J	kg
	S1	[kW]	[1/min]	265/460 V	460 VΔ	[A]	φ	1/2xP _N	3/4xP _N	4/4xP _N	[Nm]				[kgm ²]	[kg]
80	L/4	HM	0,53	1720	2,08/1,20	1,2	0,69	75,8	80	81,3	2,94	3,6	3,7	5,9	0,0019	10,2
90	S/4	HM	0,77	1735	2,65/1,53	1,53	0,76	76,8	81,0	82,5	4,23	3,8	4,3	7,6	0,0034	15,1
100	S/4	HM	1,15	1740	3,69/2,13	2,13	0,8	79,0	82,8	84,0	6,3	3,4	4,0	7,6	0,006	21,0
100	L/4	HM	1,45	1750	4,85/2,80	2,8	0,75	77,9	82,2	84,0	7,92	4,3	4,7	8,6	0,0075	25,2

Type plate



HM ventilated



NORD®
DRIVESYSTEMS

1500 1/min

230/400 V & 400/690 V

IE2

50 Hz

4 - polig

S1

Type		P _N [kW]	n _N [1/min]	I _N		cos φ	η			M _N [Nm]	M _A /M _N	M _K /M _N	I _A /I _N	J [kgm ²]	kg		
80	LH/4	HM	L/H	0,75	1420	3,23/1,87	1,87/1,08	0,7	80,4	82,0	81,6	5,05	3,15	3,3	5,3	0,0019	10,2
90	SH/4	HM	L/H	1,1	1435	4,40/2,54	2,54/1,47	0,76	81,5	83,8	83,6	7,4	3,35	3,7	6,4	0,0034	15,1
100	SH/4	HM	L/H	1,5	1445	5,56/3,21	3,21/1,85	0,8	84,9	86,3	85,8	10,1	3,05	3,65	7,2	0,006	21,0
100	LH/4	HM	L/H	2,2	1440	8,33/4,81	4,81/2,78	0,8	85,4	86,4	85,8	15,2	3,2	3,7	7,1	0,0075	25,2

1800 1/min

265/460 V & 460 V D

IE2

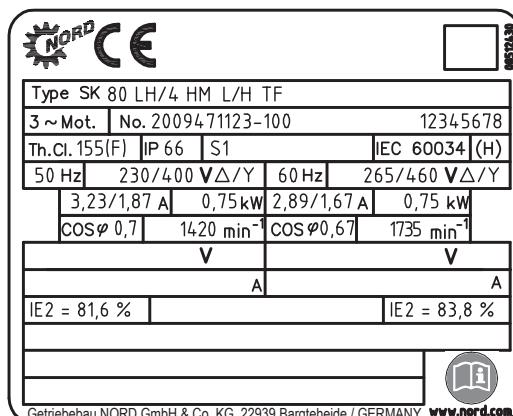
60 Hz

4 - polig

S1

Type		P _N [kW]	n _N [1/min]	I _N		cos φ	η			M _N [Nm]	M _A /M _N	M _K /M _N	I _A /I _N	J [kgm ²]	kg		
80	LH/4	HM	L/H	0,75	1735	2,89/1,67	1,67	0,67	80,1	83,2	83,8	4,13	3,7	4,0	6,4	0,0019	10,2
90	SH/4	HM	L/H	1,1	1745	3,91/2,26	2,26	0,73	81,5	84,3	85,1	6,1	3,9	4,6	7,8	0,0034	15,1
100	SH/4	HM	L/H	1,5	1755	4,88/2,82	2,82	0,78	83,7	86,4	86,9	8,28	3,4	4,45	8,6	0,006	21,0
100	LH/4	HM	L/H	2,2	1750	7,10/4,10	4,10	0,77	85,4	87,6	87,8	12,5	3,7	4,5	8,7	0,0075	25,2

Type plate



2100 1/min
70 Hz

400 V
4 - polig

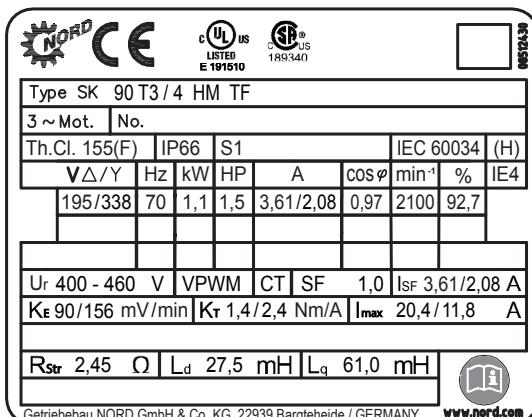
IE4

S1

Type	M _N [Nm]	P _N [kW]	n _N [1/min]	I _N 400 V [A]	η 4/4xP _N [%]	M _{max} * [Nm]	kT [Nm/A]	kE [mV/rpm]	J [kgm ²]	kg
80 T1/4 HM	3,41	0,75	2100	1,46	91,2	13,5	2,30	154,00	0,0011	7,8
90 T3/4 HM	5	1,1	2100	2,08	93,0	28,3	2,40	156,00	0,0024	11,6
100 T5/4 HM	10	2,2	2100	4,16	91,2	53,5	2,40	165,00	0,0060	20,2

* kurzzeitig

Type plate

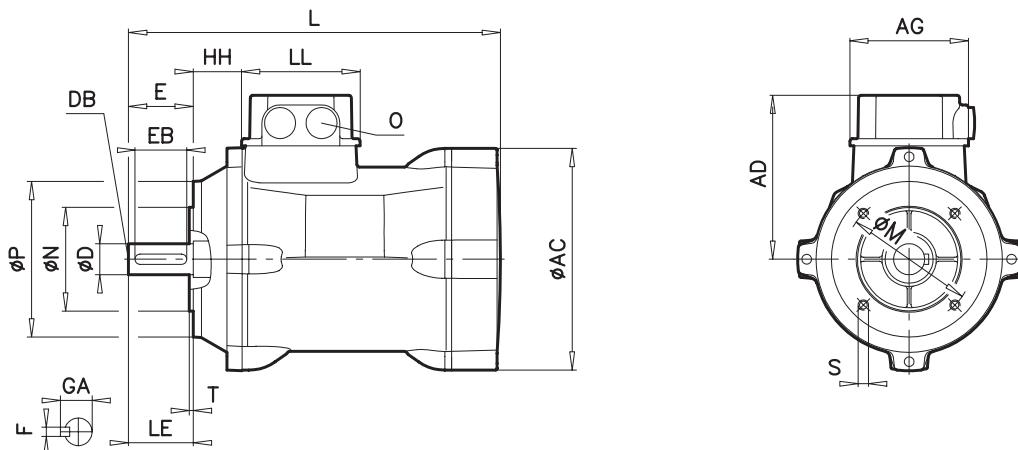


B14 unventilated + PMSM HM



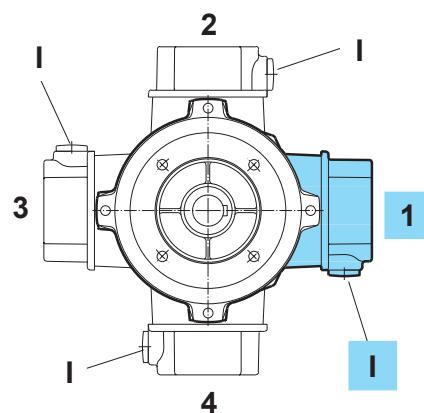
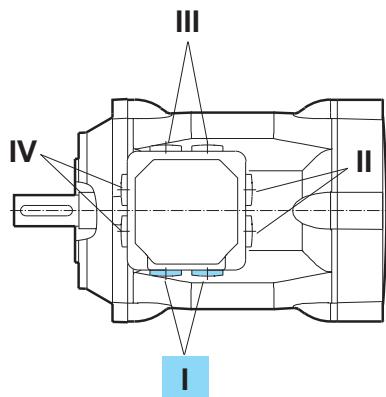
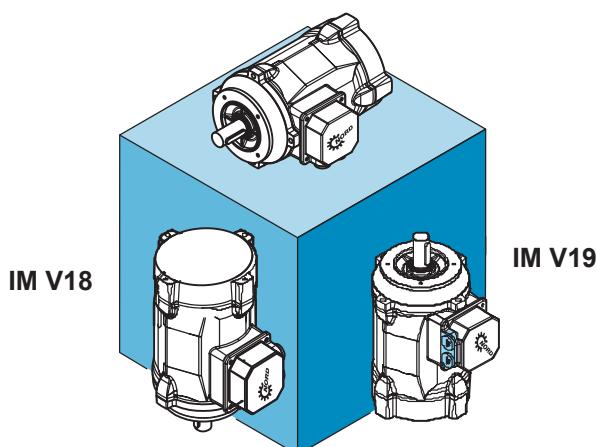
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Standard



Type	HM / HMT unbelüftet	M	N	P	S	T	AC	AD	AG	HH	L	O	LE	LL	D	DB	E	EB	F	GA
71	SP / MP / LP	85	70	105	M6x12	2,0	136	109	75	32	207	M16x1,5	30	75	14	M5	30	20	5	16
80	L / LH / T1	100	80	120	M6x12	3,0	154	123,5	92	34	243	M20x1,5	40	92	19	M6	40	32	6	21,5
90	S / SH / T3	115	95	140	M8x15	3,0	171	128,5	92	37	288	M20x1,5	50	92	24	M8	50	40	8	27
100	S / L / SH / LH / T5	130	110	160	M8x16	3,5	192	139,5	92	43	324	M20x1,5	60	92	28	M10	60	50	8	31

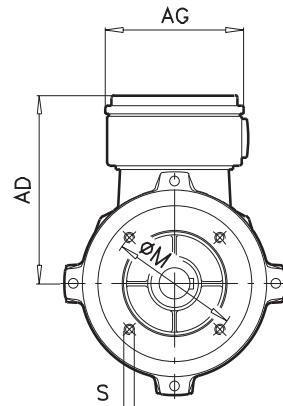
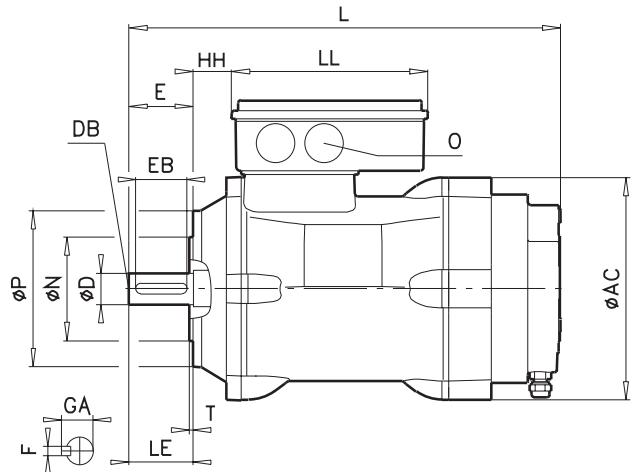
IM B14





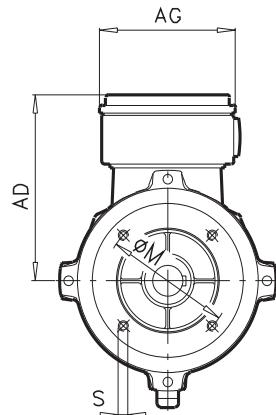
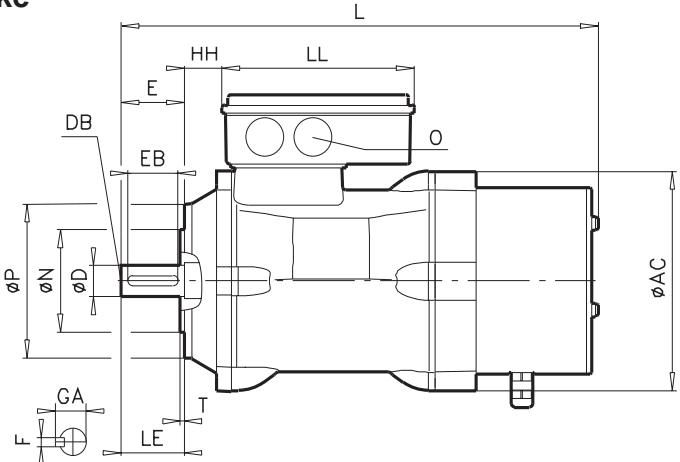
B14-BRE unventilated

Standard



Type			HM unbelüftet	BRE [Nm]	M	N	P	S	T	AC	AD	AG	HH	L	O	LE	LL	D	DB	E	EB	F	GA
80	LH	5 10	100	80	120	M6x12	3,0	154	135	108	26	281 286	M25x1,5	40	153	19	M6	40	32	6	21,5		
90	SH	10 20	115	95	140	M8x15	3,0	171	145	108	30	330 335	M25x1,5	50	153	24	M8	50	40	8	27		
100	SH/LH	10 20	130	110	160	M8x16	3,5	192	167	108	36	367 372	M32x1,5	60	153	28	M10	60	50	8	31		

Integrated brake

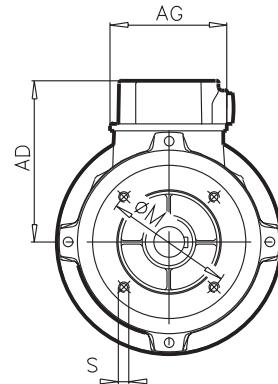
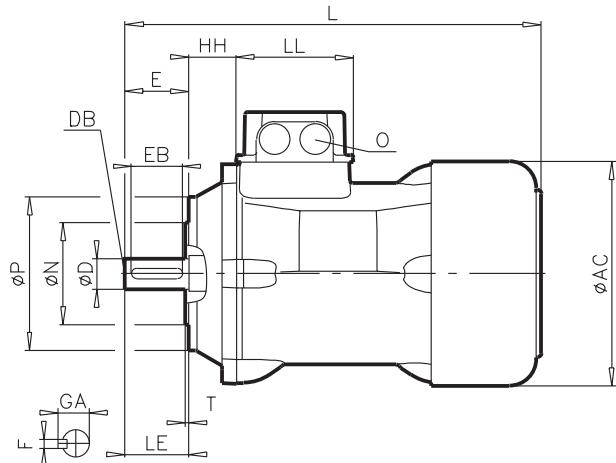


Type			HMT unbelüftet	BRE [Nm]	M	N	P	S	T	AC	AD	AG	HH	L	O	LE	LL	D	DB	E	EB	F	GA
80	LH	5 10	100	80	120	M6x12	3,0	154	135	108	26	333	M25x1,5	40	153	19	M6	40	32	6	21,5		
90	SH	10 20	115	95	140	M8x15	3,0	171	145	108	30	378	M25x1,5	50	153	24	M8	50	40	8	27		
100	SH/LH	10 20	130	110	160	M8x16	3,5	192	167	108	36	415	M32x1,5	60	153	28	M10	60	50	8	31		

B14 ventilated

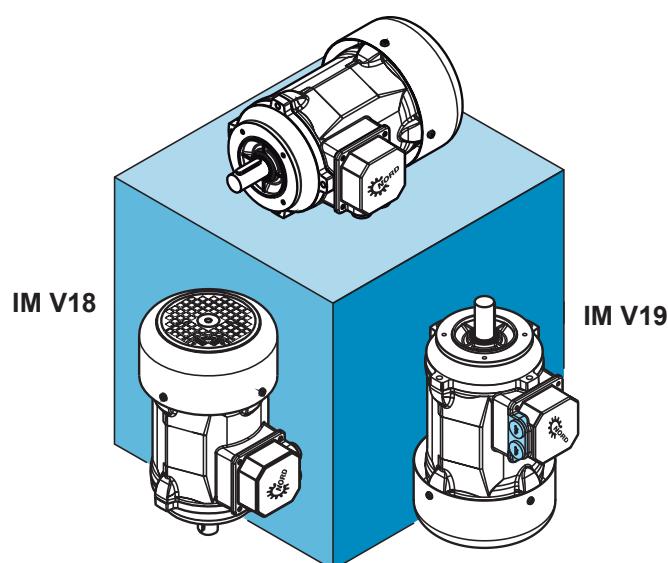


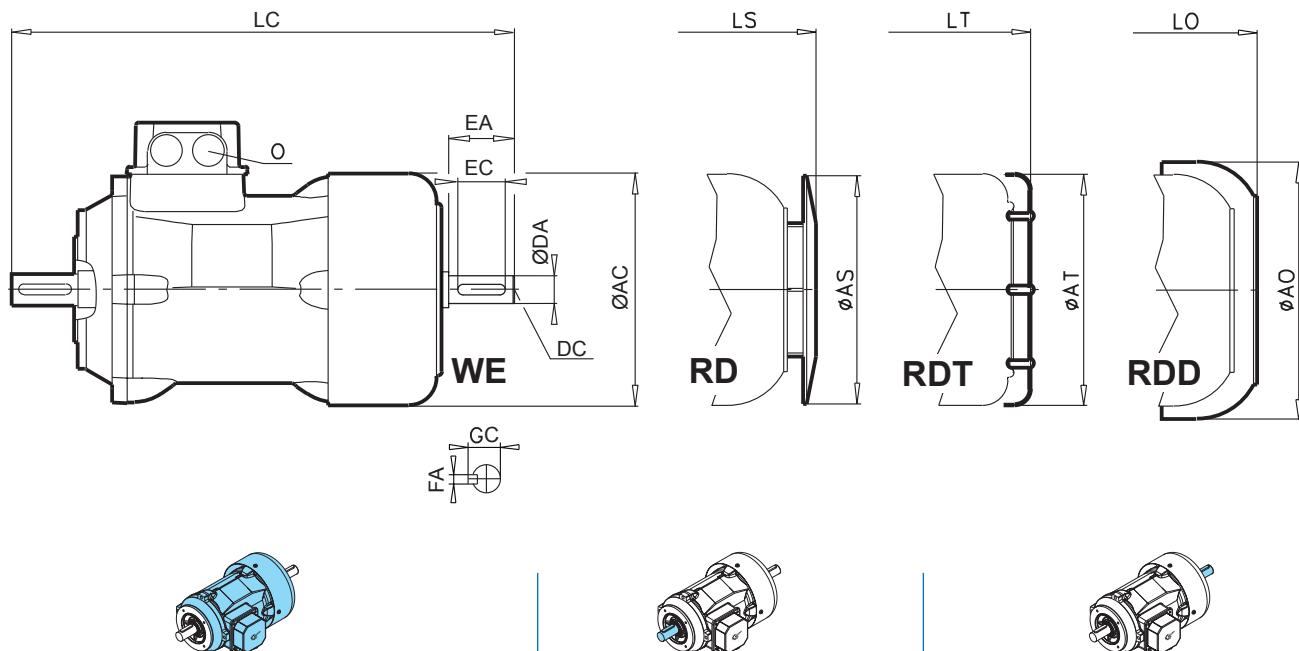
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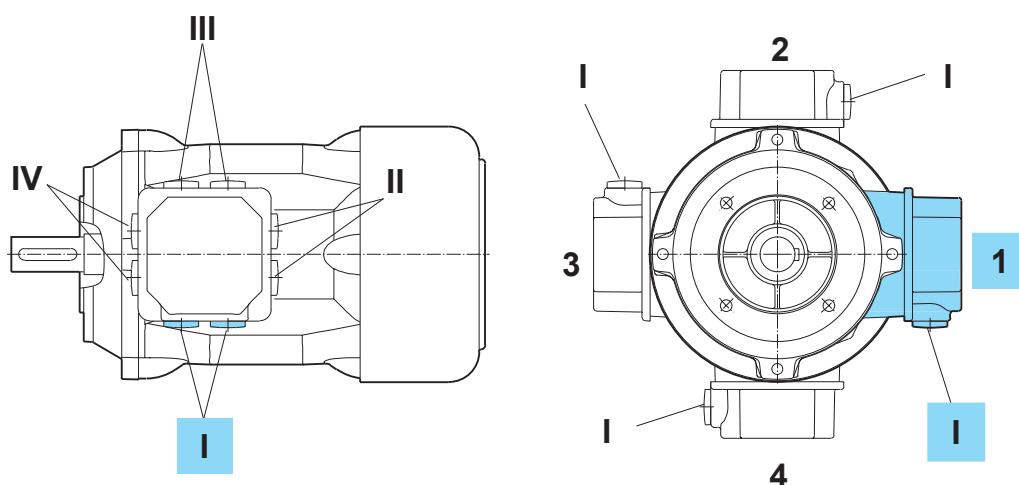
Type HM belüftet L/H	[mm]	M	N	P	S	T	AC	AD	AG	HH	L	LE	LL
80 LH		100	80	120	M6 x 12	3,0	156	117	92	26	276	40	114
90 SH		115	95	140	M8 x 15	3,0	176	127	92	30	326	50	114
100 SH/LH		130	110	160	M8 x 16	3,5	194	135	92	36	366	60	114

IM B14




B14 ventilated


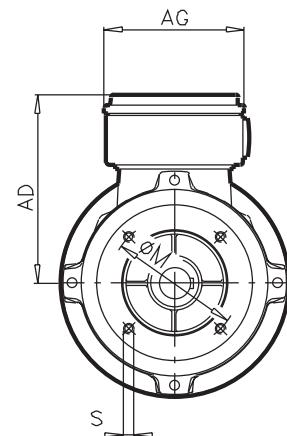
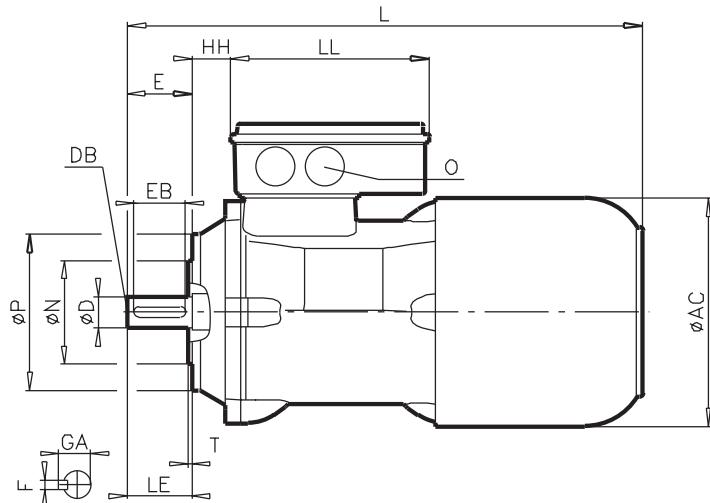
LC	AS	AT	A0	LS	LT	L0	0	D	DB	E	EB	F	GA	DA	DC	EA	EC	FA	GC
309	156	156	176	291	296	302	M20 x 1,5	19	M6	40	32	6	21,5	14	M5	30	20	5	16,0
373	176	176	194	341	345	357	M20 x 1,5	24	M8	50	40	8	27,0	14	M5	30	20	5	16,0
422	194	194	218	381	388	394	M20 x 1,5	28	M10	60	50	8	31,0	24	M8	50	40	8	27,0



B14-BRE ventilated

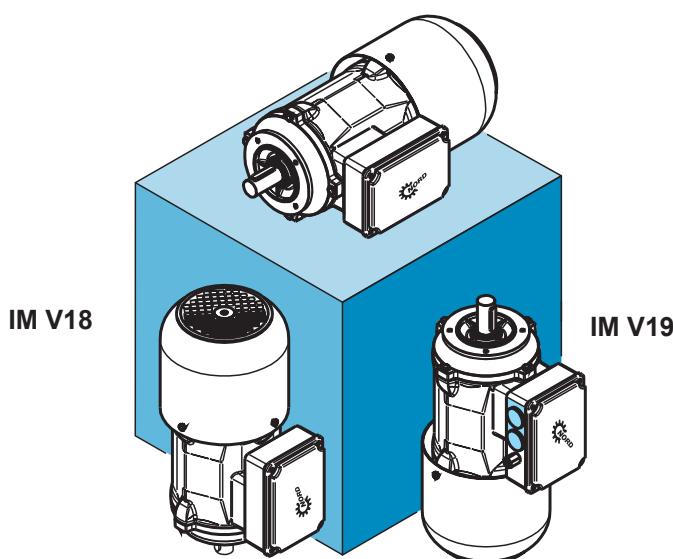


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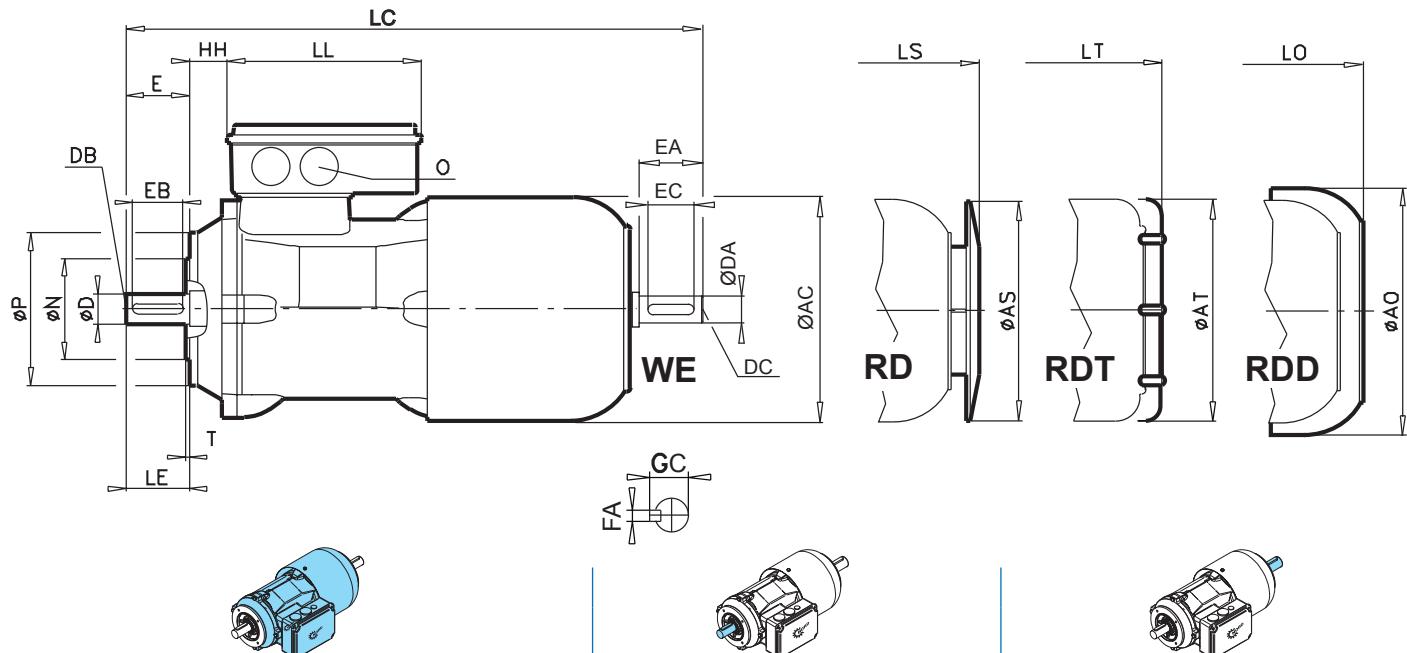
Type	HM belüftet L/H	BRE [Nm]														
		[mm]	M	N	P	S	T	AC	AD	AG	HH	L	LE	LL		
80	LH	5 10	100	80	120	M6 x 12	3,0	156	135	108	26	340	40	153	...	
90	SH	10 20	115	95	140	M8 x 15	3,0	176	145	108	30	401	50	153		
100	SH/LH	10 20	130	110	160	M8 x 16	3,5	194	167	108	36	457	60	153		

IM B14

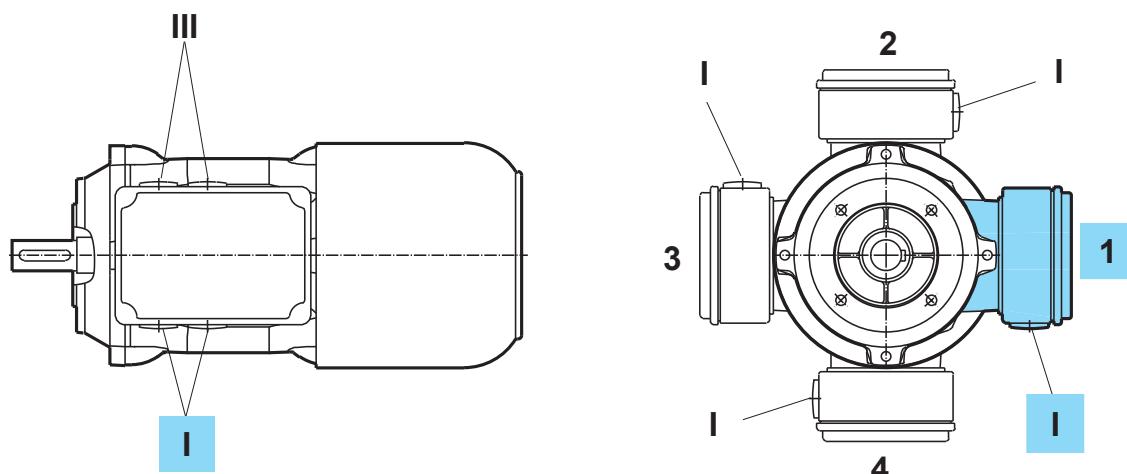




B14-BRE ventilated



LC	AS	AT	A0	LS	LT	LO	O	D	DB	E	EB	F	GA	DA	DC	EA	EC	FA	GC
374	156	156	176	355	360	366	M25x1,5	19	M6	40	32	6	21,5	14	M5	30	20	5	16,0
439	176	176	194	416	420	431	M25x1,5	24	M8	50	40	8	27,0	14	M5	30	20	5	16,0
517	194	194	218	472	480	485	M32x1,5	28	M10	60	50	8	31,0	24	M8	50	40	8	27,0



NORD smooth surface motors



Smooth motor – unventilated
with SMI worm gear



Smooth motor – unventilated
with 2-stage bevel gear



DRIVESYSTEMS

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Extracts from the NORD-range

G1000 Fixed speeds UNICASE housing 50 / 60 Hz

- ▶ NORDBLOC.1® Helical geared motors
- ▶ Helical geared motors
- ▶ Parallel geared motors
- ▶ Helical-Bevel geared motors
- ▶ Helical-Worm geared motors



G4014 Electronic variable speed drives

- ▶ NORDBLOC.1® Helical geared motors
- ▶ Helical geared motors
- ▶ Parallel geared motors
- ▶ Helical-Bevel geared motors
- ▶ Helical-Worm geared motors



G1050 MAXXDRIVE® Large Industrial gear units UNICASE housing 50 / 60 Hz

- ▶ Parallel-Axis gear units
- ▶ Right_Angle gear units



G1035 UNIVERSAL Worm gear units

- ▶ SI and SMI



F3018_E3000 Frequency inverter SK180E

F3020_E3000 Frequency inverter SK200E

F3060_NORDAC PRO

Frequency inverter SK 500P



EN

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